

**SUNRISE SINGLE CYLINDER IRONWORKERS**

MODEL	CAPACITIES					
	Punch Tonnage	Punching Capacity	Throat Depth	Flat Bar Sear	Angle Shear	Notcher W x D
IW-50M	50	1-1/2" in 5/16"	6-7/8"	14" x 5/16" or 7" x 1/2"	3" x 3" x 5/16"	2" x 3-1/2"***

**SUNRISE K-SERIES IRONWORKERS**

MODEL	Punch Tonnage		Throat Depth	Flat Bar Sear	Angle Shear	Notcher W x D
IW-50K	50	1-1/2" in 5/16"	6-1/2"	12" x 3/8"	3" x 3" x 1/4"	2" x 3-1/2"
IW-66K	66	1-1/2" in 7/16"	8"	14" x 9/16"	4" x 4" x 5/16"	2" x 3-1/2"
IW-66KB	66	1-1/2" in 7/16"	8"	14" x 9/16"	4" x 4" x 5/16"	12" Pressbrake
IW-66KBN	66	1-1/2" in 7/16"	8"	14" X 9/16"	4" X 4" X 5/16"	2" x 3-1/2" 4" Bra k e

**SUNRISE DUAL CYLINDER IRONWORKERS**

MODEL	Punch Tonnage		Throat Depth	Flat Bar Sear	Angle Shear	Notcher W x D
IW-66S	66	2" in 5/16"	12"	14" x 9/16" or 10" x 3/4"	5" x 5" x 1/2"	2" x 3-1/2"
IW-66SD	66	2" in 5/16"	20"	14" x 9/16" or 10" x 3/4"	5" x 5" x 1/2"	2" x 3-1/2"
IW-88S	88	2" in 1/2"	12"	18" x 9/16" or 12 x 7/8"	6" x 6" x 1/2"	2" x 3-1/2"
IW-88SD	88	2" in 1/2"	20"	18" x 9/16" or 12 x 7/8"	6" x 6" x 1/2"	2" x 3-1/2"
IW-110S	110	2" in 9/16"	12"	24" x 5/8" or 16" x 3/4"	6" x 6" x 1/2"	2-1/2" x 3-1/2"
IW-110SD	110	2" in 9/16"	20"	24" x 5/8" or 16" x 3/4"	6" x 6" x 1/2"	2-1/2" x 3-1/2"
IW-135S	135	2" in 11/16"	12"	24" X 11/16" or 16" x 1"	6" x 6" x 5/8"	2-1/2" x 3-1/2"
IW-135SD	135	2" in 11/16"	20"	24" X 11/16" or 16" x 1"	6" x 6" x 5/8"	2-1/2" x 3-1/2"
IW-185SD	185	2" in 7/8"	20"	30" x 3/4" or 16" x 1-1/8"	8" x 8" x 3/4"	2-1/2" x 3-1/2"

**SUNRISE SINGLE - END PUNCHES**

MODEL	Punch Tonnage		Throat Depth			
PM-38T	38		12"			
PM-38LT	38		20"			
PM-38XT	38		30"			
PM-60T	60		12"			
PM-60LT	60		20"			
PM-60XT	60		30"			
PM-88T	88		12"			
PM-88LT	88		20"			
PM-88XT	88		30"			
PM-135LT	135		20"			
PM-135XT	135		30"			
PM-175LT	175		20"			
PM-175XT	175		30"			
PM-220LT	220		20"			
PM-220XT	220		30"			

**Updated 10/2024** - Capacities in Steel Type A-36 - Prices subject to change, **Including 3 Year Parts Warranty.**

All models include: Punch and Notcher gauging tables (except single-end punches where there is no notcher), 11 sets punches & dies, magnetic LED work light, 40" touch and cut gauge bar(except single-end punches), toolbox with needed wrenches, operation manual including detailed parts lists.

Prices and specifications are subject to change without notice. Factory reserves the right to make changes for ongoing improvements. ACC Machinery Co., Inc. terms and conditions apply to all sales.